

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (currently amended) A synthetic resin multilayer structure delimited by a top face, borders and a bottom face of surface area substantially identical to that of the top face, said structure comprising:

- a first thermoplastic resin layer defining said faces and said borders,
- a second thermoplastic resin layer, which is imprisoned in the first layer, and has a surface area at least equal to that of said faces,

wherein the second layer forms at least one zigzag-shaped double fold.

2. (previously presented) The multilayer structure as claimed in claim 1, possessing an axis of symmetry.

3. (previously presented) The multilayer structure as claimed in claim 1, containing a central orifice passing through said structure.

4. (previously presented) The multilayer structure as claimed in claim 3, wherein it forms a tube shoulder.

5. (currently amended) The multilayer structure as claimed in claim 413, wherein a free end of the second layer is in contact with an the outer side of the structure at at the level of one of said faces.

6. (currently amended) The multilayer structure as claimed in claim 5, in which the a free end of the second layer is in contact with the outer side of the structure at the level of the top face, whereas another ~~the~~ other free end of the second layer is in contact with the outer side of the structure at at the level of the bottom face .

7. (previously presented) The multilayer structure as claimed in claim 1, wherein the second layer itself forms a multilayer structure comprising a layer of barrier resin imprisoned between two layers of adhesive resin.

8-12. (canceled)

13. (new) A synthetic resin multilayer structure delimited by a top face, borders and a bottom face of surface area substantially identical to that of the top face, said structure comprising:

- a first thermoplastic resin layer defining said faces and said borders,
- a second thermoplastic resin layer, which is imprisoned in the first layer except for , of surface area at least equal to that of said faces,

wherein the second layer forms at least one zigzag-shaped double fold.

14. (new) A synthetic resin multilayer structure forming a dose prior to any compression molding and delimited by a top face, borders and a bottom face of surface area substantially identical to that of the top face, said structure comprising:

- a first thermoplastic resin layer of the dose, prior to any compression molding, defining said faces and said borders,
- a second thermoplastic resin layer of the dose, prior to any compression molding, which is imprisoned in the first layer, and has a surface area at least equal to that of said faces,

wherein the second layer forms at least one zigzag-shaped double fold.

15. (new) The multilayer structure as claimed in claim 14, possessing an axis of symmetry.

16. (new) The multilayer structure as claimed in claim 14, containing a central orifice passing through said structure.

17. (new) The multilayer structure as claimed in claim 16, wherein it forms a tube shoulder.

18. (new) The multilayer structure as claimed in claim 14, wherein the second layer itself forms a multilayer structure comprising a layer of barrier resin imprisoned between two layers of adhesive resin.